



# Declaration of Performance DoP

## DoP (declaration of performance) no. 2024-004 | Semperit Business FORM

- 1. Unique identification Code of the product type**  
Sheetings with compound code E0633 (or E633)
- 2. Type-, batch- or serial number**  
See label on product packing
- 3. Intended use of product**  
Sheeting capable for cutting/stamping gaskets for use in contact with potable and sewage water
- 4. Name, registered trade name or registered trade mark and contact address of the manufacturer**  
Semperit Technische Produkte Gesellschaft m.b.H., 2632 Wimpassing, Austria
- 5. Name and contact address of the authorized representative**  
Not relevant
- 6. System or systems of assessment and verification of constancy of performance of the product**  
System 4
- 7. Notified body (hEN)**  
Not relevant
- 8. Notified body (ETA)**  
Not relevant


**9. Declared performance**

Essential characteristics	Unit	Test Standard	Performance	Harmonised techn. specification
Hardness nominal	IRHD	ISO 48	70	EN 681-1 WA+WC hardness class 70
Hardness nominal tolerance	IRHD	ISO 48	±5	
Tensile strength, min.	MPa	ISO 37	9	
Elongation at break, min.	%	ISO 37	200	
Compression set, 72h 23°C, max.	%	ISO 815	15	
Compression set, 24h 70°C, max.	%	ISO 815	20	
Compression set, 72h -10°C, max.	%	ISO 815	50	
Aging 7d 70°C, Hardness change, max.	IRHD	ISO 48	-5/+8	
Aging 7d 70°C, Tensile strength change, max.	%	ISO 37	-20	
Aging 7d 70°C, Elongation at break change, max.	%	ISO 37	-30/+10	
Compression stress relax., 7d 23°C, max.	%	ISO 3384	16	
Compression stress relax., 100d 23°C, max.	%	ISO 3384	23	
Vol.change water, 7d 70°C, max.	%	ISO 1817	-1/+8	
Ozon resistance	iO/niO	ISO 1431-1	iO	
-	-	-	-	
-	-	-	-	
-	-	-	-	
-	-	-	-	
-	-	-	-	
-	-	-	-	
-	-	-	-	

**10. Declaration**

The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance (DoP) is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

**SEMPERIT**   
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 Gesellschaft m.b.H.  
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 Semperit Business FORM  
 Wimpassing, November 2024